

# ALUMINUM



# Electro-chemical Series

- ▣ This series is another way to compare metals. Each metal is placed in a circuit and combined with a standard electrode called the hydrogen electrode.
- ▣ In the electrochemical series aluminium is the fifth (5<sup>th</sup>) metal with a voltage of -1.66.

# Converting Bauxite to Alumina

Bauxite Supply

Crush and Grind

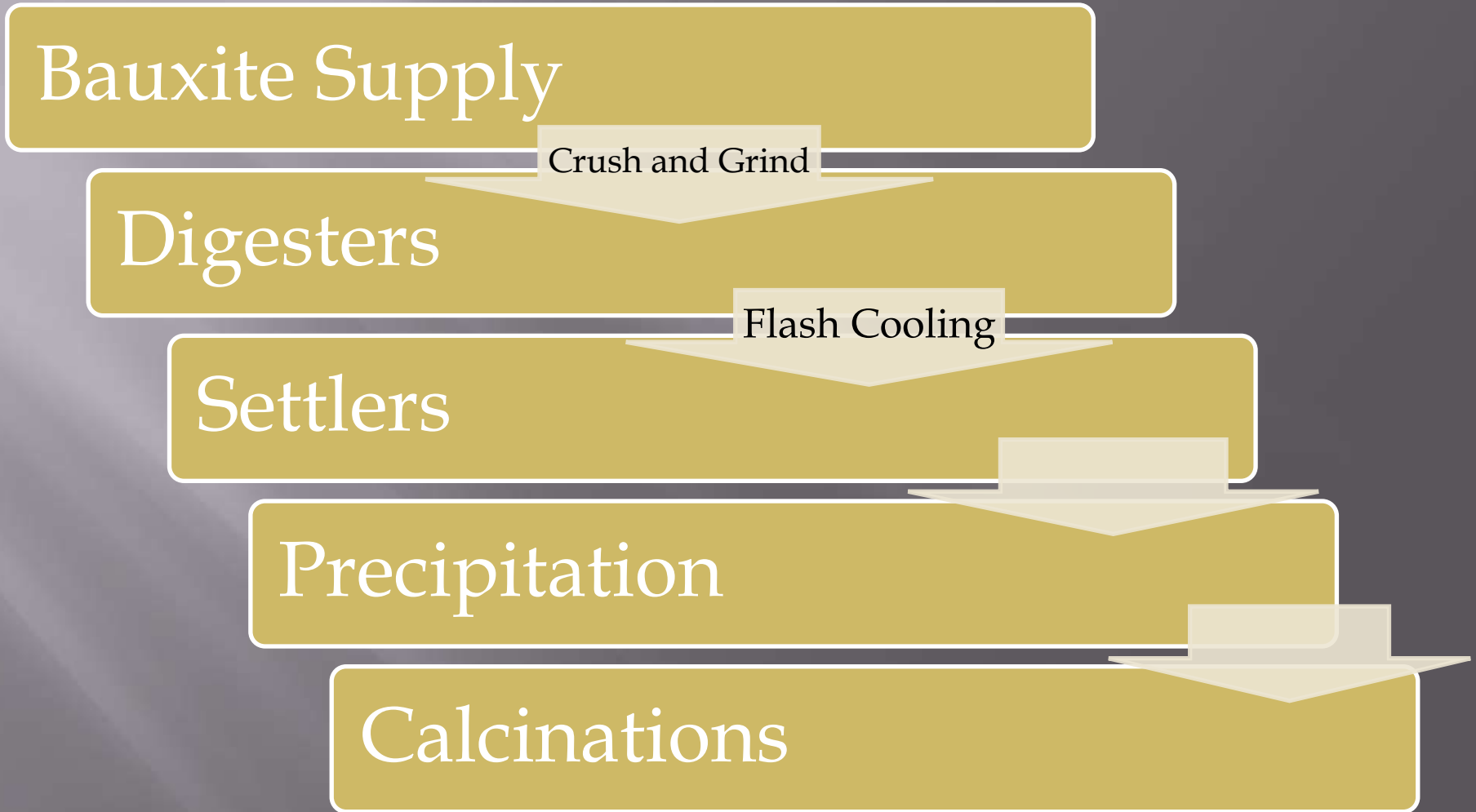
Digesters

Flash Cooling

Settlers

Precipitation

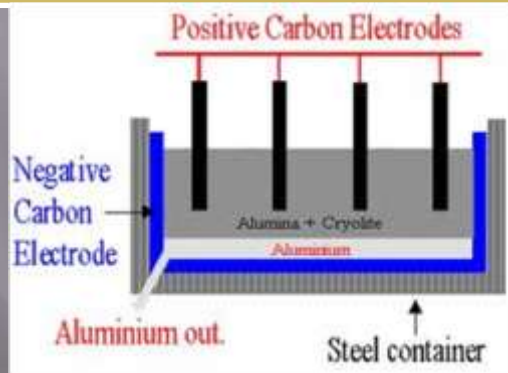
Calcinations



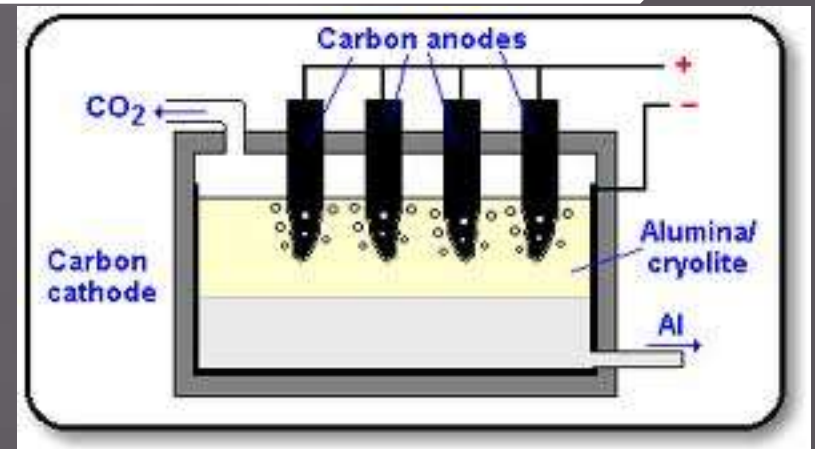
- ▣ *Crush and Grind:* The ore is then fed into large grinding mills and mixed with a caustic soda solution (sodium hydroxide) at high temperature and pressure.
- ▣ *Digesters:* The slurry is pumped to a digester where the chemical reaction to dissolve the alumina takes place.
- ▣ *Flash Cooling:* The slurry is pumped into a series of flash tanks to reduce the pressure and heat.
- ▣ *Settlers:* Settling is achieved primarily by using gravity, although some chemicals are added to aid the process.
- ▣ *Precipitation:* The clear sodium aluminate from the settling and filtering operation is pumped into precipitators.
- ▣ *Calcination:* Calcination is a heating process to remove the chemically combined water from the alumina hydrate.

# Converting Alumina to Aluminium

Calcinations



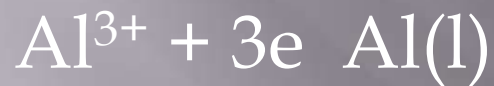
Smelting



- ❑ The Hall-Heroult process takes place in a large carbon or graphite lined steel container called a reduction pot. In most plants, the pots are lined up in long rows, called potlines.
- ❑ The immense amounts of power required to produce aluminum is the reason aluminum plants are almost always located in areas where affordable electrical power is readily available.
- ❑ The current flows between a carbon **anode** and a **cathode** formed by the thick carbon or graphite lining of the pot.
- ❑ When the electric current passes through the mixture, the carbon of the anode combines with the oxygen in the alumina. The chemical reaction produces metallic aluminum and carbon dioxide.

▣ The electrolytic cell used is a steel tank with a carbon base which is made the cathode.  
Multiple carbon anodes dip into the cell:

▣ Aluminium is produced at the cathode (-):



▣ Oxygen is produced at the anode (+)



# uses of Aluminium

- ▣ Packaging (drinks cans, foil wrappings).
- ▣ Transportation (aircraft, automobiles).
- ▣ Construction (windows, building wire).
- ▣ Electrical transmission lines for power distribution.
- ▣ Powdered aluminum is used in paint.
- ▣ Street lighting poles and sailing ship masts.
- ▣ Electrical applications (satellite dishes).



**END OF PRESENTATION**

# Group Members

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